Refer to the supplemental programming guide for programming directions.

Error Messages

| Error Code | Message |
|------------|---|
| HL | Warning! High Limit Error. The water has reached an unsafe temperature. |
| FLO | Water Flow has not been detected. Heater will not activate. |
| HR | Danger! Relay stuck in on position. |
| DH . | Warning! Over Heat Error. The water has reached an unsafe temperature. |
| Prr | Temperature probe malfunction. |
| ROH | Internal pack temperature high. |
| FLE | Flow Switch Closed. Water flow has been detected when none should be present. |
| 5P I n | Input voltage issue. The voltage running to the spa is wrong. |
| FrEr | Input voltage frequency is out of range. |
| RH NE | Communication error in in.therm xm2 module. |
| RH II | in.xm2 in.therm incompatible. |
| SC ER | Learning mode error. |
| F ! | Fuse 1 blown. |
| F2 | Fuse 2 blown. |
| F3 | Fuse 3 blown. |
| Hr | Danger! Thermal fuse error |
| UPL | The spa control does not have valid software. Firmware upgrade required. |
| BL | The spa control does not have valid software. Firmware upgrade required. |